

# **CLSSBB**<sup>Q&As</sup>

Certified Lean Six Sigma Black Belt (CLSSBB)

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#### **QUESTION 1**

If item A is more likely to be detected than item B which will have the highest Occurrence value?

- A. item A
- B. item B
- C. cannot be determined

Correct Answer: C

#### **QUESTION 2**

One of the foundations of Lean Six Sigma is the concept that the output of a process (Y) is influenced by the process inputs (X) and is commonly shown as which formula?

- A. Y = Z(X2)
- B. Y = f(X3)
- C. Y = f(Xn)
- D. Y = g(X + 1.5)

Correct Answer: C

#### **QUESTION 3**

A newspaper article describes a high positive correlation between obesity and orange juice consumption among six-year-olds. Parents who restrict the use of orange juice for their children have:

- A. made a type I error
- B. made a type II error
- C. misunderstood margin of error
- D. confused correlation with causation

Correct Answer: D

#### **QUESTION 4**

For the data shown here which statement(s) are true? (Note: There are 2 correct answers).

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Grade A	Grade B	Grade C
0.917	1.1	0.63
0.68	0.173	4.17
1./4	0.24	0.6
0.3	0.67	0.84
0.33	6.94	0.22
4.13		

- A. With 95% confidence, we cannot conclude if the samples are from three Normal Distributions.
- B. With greater than 95% confidence, we conclude the samples are from Non-normal Distributions.
- C. If we wanted to compare the Central Tendencies of these three samples we would use the one-way ANOVA test.
- D. If we wanted to compare the Central Tendencies of these three samples we could use Mood\\'s Median test.

Correct Answer: BD

#### **QUESTION 5**

The most appropriate type of FMEA for a product before going into manufacturing is a \_\_\_\_\_\_ FMEA.

- A. Design
- B. Consumer
- C. Survey
- D. Test Process

Correct Answer: A

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