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QUESTION 1 Situations where standardized work needs to be incorporated include all of these except _____. A. Machines continually operating to reduce the labor cost per piece B. Lack of a system to assure proper inventory levels at repair stations C. Changeover instructions incomplete D. Process flow for the same product assembly taking various cycle time for completion Correct Answer: A **QUESTION 2** A primary benefit of using a Multi-Vari Chart is it provides a visual presentation of two-way interactions. A. True B. False Correct Answer: A **QUESTION 3** A process has its CPk value less than 1. The process is _____. A. Stable B. Capable C. Not Capable D. None of the above

QUESTION 4

Correct Answer: C

Affinity diagrams are useful tools to help analyze and solve what type(s) of problems?

- A. Unfamiliar problems
- B. Structured problems
- C. Mathematical models
- D. Establishing project flows



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Correct Answer: A
QUESTION 5
One of the most popular measures of variability in a data set or population is
A. Dispersion
B. Variation
C. Mean
D. Standard Deviation

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Correct Answer: D

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