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Six Sigma Black Belt Certification - CSSBB

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**QUESTION 1**

A Belt rearranged the location of the parts inventory for a rework station locating the most often used parts to be within hand reach of the repair person. This rearrangement resulted in quicker repair times by eliminating one of seven major elements of waste which is the Waste of \_\_\_\_\_.

- A. Motion
- B. Conveyance
- C. Inventory
- D. Waiting

Correct Answer: A

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**QUESTION 2**

"A calculated time frame that matches customer demand" is a definition of what Lean Principles term?

- A. Value Stream
- B. Kaizen event
- C. Takt time
- D. Kanban

Correct Answer: C

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**QUESTION 3**

Sally and Sara sell flower pots at their garage sale. Sally motivates Sara mentioning that they will sell a minimum of 15 pots per day if the outside temperature exceeds 60o F. From a sample, whose population is assumed to follow a Normal Distribution, taken for 30 days at 60 degrees or more an average of 13.6 pots per day were sold with a Standard Deviation of 0.7 pots. For the sales accomplished above, what test would validate if they met their requirements?

- A. F Test
- B. Test for Equal Variance
- C. Chi Square Test
- D. One-Sample t-Test

Correct Answer: D

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**QUESTION 4**

When conducting a Hypothesis Test using Continuous Data the proper sample size is influenced only by the extent to which we need to assess a Difference to be detected but not the inherent variation in the process.

- A. True
- B. False

Correct Answer: B

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**QUESTION 5**

A valuable tool to use during the Measure Phase to show material and information flow throughout an entire process is the \_\_\_\_\_ .

- A. Value Stream Map
- B. FMEA
- C. Pareto Chart
- D. Standard Operating Procedure

Correct Answer: A

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