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QUESTION 1

Contingency Tables are used to test for association, or dependency, between two or more classifications.

- A. True
- B. False

Correct Answer: A

QUESTION 2

What is a 'balanced scorecard

Correct Answer: A

QUESTION 3

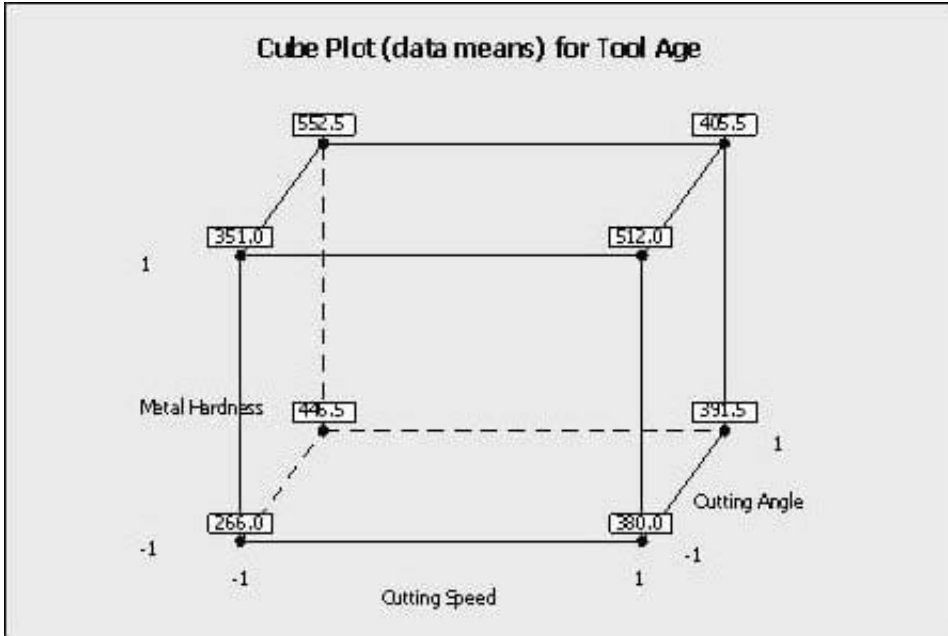
A natural logarithmic base is not required for which of these distributions for probability calculations?

- A. Weibull
- B. Normal
- C. Poisson
- D. Binomial

Correct Answer: D

QUESTION 4

Which statement(s) are correct about the Factorial Plot shown here? (Note: There are 3 correct answers).



- A. When the cutting speed increased from low to high level, the tool age increases
- B. The coefficient of the metal hardness is positively related to the output of tool age
- C. The coded coefficient is lower for cutting speed than the cutting angle related to the output of tool age
- D. These plots prove a statistically significance factor with 95% confidence
- E. These plots are an example of interaction plots

Correct Answer: ABC

QUESTION 5

Replication is used in DOE _____.

- A. To estimate the error on inherent variation in the process.
- B. To identify the factors.
- C. To set the levels.
- D. To determine whether two factors are interacting or not

Correct Answer: A

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