



IASSC Certified Lean Six Sigma Black Belt

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## **QUESTION 1**

Which of the following tools incorporates statistical analysis in determining time estimates?

A. CPM

B. QFD

C. PERT

D. Gantt chart

Correct Answer: C

## **QUESTION 2**

As a means of measuring the effects on other areas of a process as a result of changes in the primary metric we also define and track \_\_\_\_\_\_.

- A. Parallel process metrics
- B. Secondary metrics
- C. Tertiary metrics
- D. Industry standards

Correct Answer: B

#### **QUESTION 3**

What is meant by 'Error frequencies

Correct Answer: A

### **QUESTION 4**

From the variance F-test shown above, which of these conclusions is/are valid?

- A. The variance between the class score distribution is not significantly different
- B. This test applies only to Normal Distributed data at 99 % confidence
- C. The variance between the class score distribution is significantly different



D. There are not enough data points to make any statistical conclusions

Correct Answer: C

# **QUESTION 5**

The Lean toolbox includes all of these items except \_\_\_\_\_\_.

- A. Mistake Proofing
- **B.** Visual Factory
- C. Design of Experiments
- D. Inventory Management

Correct Answer: C

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