



IASSC Certified Lean Six Sigma Black Belt

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QUESTION 1

All the data points that represent the total set of information of interest is called the _____

- A. Population
- B. Sample
- C. Frame
- D. Spread

Correct Answer: A

QUESTION 2

A(n) ______ is best used to compare a Machine 1 average quality characteristic to the same quality characteristic of Machine 2.

- A. F test
- B. 1-Sample t-test
- C. 2-Sample t-test
- D. ANOVA test
- Correct Answer: C

QUESTION 3

When a Belt implements an improvement that is automated thus requiring no particular understanding for use he has applied which Lean tool?

- A. Mistake Proofing
- B. Kaizen Event
- C. 5S
- D. None
- Correct Answer: A

QUESTION 4



Appropriate measures means that measurements are _____

- A. Representative
- B. Sufficient
- C. Contextual
- D. Relevant
- E. All of these answers are correct

Correct Answer: E

QUESTION 5

A Belt working in a supply chain environment has to make a decision to change suppliers of critical raw materials for a new product upgrade. The purchasing manager is depending on the Belt\\'s effort requiring that the average cost of an internal critical raw material component be less than or equal to \$3,600 in order to stay within budget. Using a sample of 42 first article components, a Mean of the new product upgrade price of \$3,200 and a Standard Deviation of \$180 was estimated. Based on the data provided, the Z value for the data assuming a Normal Distribution is?

A. 1.11

B. 2.22

C. 4.30

D. 5.42

Correct Answer: B

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