



IASSC Certified Lean Six Sigma Green Belt

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## **QUESTION 1**

The 5 Why Analysis is only useful if the possible independent variable can be broken down into five possible causes.

A. True

B. False

Correct Answer: B

# **QUESTION 2**

To create standardization of financial benefit calculations project savings are typically based on savings over what period of time?

- A. 6 months
- B. 12 months
- C. 24 months
- D. The remainder of the calendar year
- E. The remainder of the fiscal year

Correct Answer: B

#### **QUESTION 3**

What is the Cycle Time, in minutes, for a process having a Throughput of 360 units per hour?

A. 0.167

- B. 0.333
- C. 0.667
- D. 1.333
- Correct Answer: A

#### **QUESTION 4**

Contingency Tables are used to do which of these? (Note: There are 2 correct answers).

- A. Illustrate one-tail proportions.
- B. Compare more than two sample proportions with each other.



- C. Contrast the Outliers under the tail.
- D. Analyze the "what if" scenario.
- E. Applicable to data that is Attribute in nature

Correct Answer: BE

### **QUESTION 5**

If the data displayed in a Histogram displays two peaks the distribution would likely be \_\_\_\_\_

- A. Transformed
- B. Multi-skewed
- C. Bi-attribute
- D. Bimodal
- Correct Answer: D

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