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IASSC Certified Lean Six Sigma Green Belt

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#### **QUESTION 1**

The Empirical Rule is important because it provides an estimate of the probability of an event occurring depending on the Standard Deviation from the Mean.

- A. True
- B. False

Correct Answer: A

#### **QUESTION 2**

The Alpha level of a test (level of significance) represents the yardstick against which P-values are measured and the Null Hypothesis is rejected if the P-value is which of these?

- A. Less than the Alpha level.
- B. Greater than the Alpha level.
- C. Greater than the Beta and Alpha level.
- D. Less than one minus Alpha.
- E. Less than the power of one minus Beta.

Correct Answer: A

#### **QUESTION 3**

The data on SPC charts are typically constructed such that they have the most recent data point on the right hand side.

- A. True
- B. False

Correct Answer: A

## **QUESTION 4**

According to the definition of Rolled Throughput Yield which of the following items best describe the purpose of RTY?

- A. A function of Y=f(x)
- B. Determines incremental Growth
- C. Isolates the increase throughput
- D. Accounts for rejects and reworks



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Correct Answer: D

## **QUESTION 5**

Which of the following is used to test the significance for the analysis of a Variance Table?

- A. t Test
- B. F Test
- C. Chi Square Test
- D. Acid Test

Correct Answer: B

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