

CPIM-MPR^{Q&As}

Certified in Production and Inventory Management - Master Planning of Resources

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QUESTION 1

When there is uncertainty in the supply chain based on the use of forecasts, and that uncertainty is then exaggerated b	У
lead-time effects and differences in lot sizes as material moves through the supply chain, this is called:	

- A. Bullwhip effect
- B. Anticipatory effect
- C. Bull ship effect
- D. None of the above

Correct Answer: A

QUESTION 2

The systematic use of techniques that identify a required function, establish a value for that function, and finally provide that function at the lowest overall cost, is known as:

- A. Functional analysis
- B. Specification analysis
- C. Quality analysis
- D. Value analysis

Correct Answer: D

QUESTION 3

The amount of released and planned work assigned to a facility for a particular time period is called:

- A. Assignment
- B. Load
- C. Agility
- D. Management

Correct Answer: B

QUESTION 4

The line between two or more supply sources where the laid-down cost is the same is known as:

A. Inventory line



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B. Market boundary
C. Production boundary
D. Cost line
Correct Answer: B
QUESTION 5
Using the quantity on hand of a particular item is determined at specified, fixed-time intervals and an order is placed.
A. Walkthroughs
B. Formal technical reviews
C. Periodic review system
D. Quality control
Correct Answer: C
QUESTION 6
1.
Determine the standard hours of operation time for each planned and released order for each work center by time period.
2.
Add all the standard hours together for each work center in each period. These are the steps of calculating:
A. load
B. Capacity required
C. Available capacity
D. None of these
Correct Answer: AB

QUESTION 7

Resource planning includes changes in all of the following EXCEPT:

A. Staffing



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В.	Capital	equipment	

- C. Product design or other facilities
- D. Factory premises

Correct Answer: D

QUESTION 8

A system that forecasts when the various demands will be made by the system on central supply is known as:

- A. Anticipated centralized system
- B. Predictive central system
- C. Distribution requirements planning
- D. Conjecture supply planning

Correct Answer: C

QUESTION 9

If the volume is greater than the cost equalization point, the method with the greater variable cost will cost less.

- A. True
- B. False

Correct Answer: B

QUESTION 10

The run time is equal to the run time per piece multiplied by the number of pieces in the order.

- A. True
- B. False

Correct Answer: A

QUESTION 11

All of the following are requirements for a successful employee involvement (EI) program EXCEPT

- A. Common understanding of the employee\\'s role in achieving the plant\\'s strategy
- B. Management clearly identifying and defining the problems to be solved



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- C. Providing the EI teams with authority to change work processes
- D. Developing intrinsic and extrinsic reward to recognize jobs done well

Correct Answer: B

QUESTION 12

How many standard hours are needed to run an order of 200 pieces if the setup time is 1.3 hours and the run time 0.3 hours per piece? How many actual hours are needed at the work center if the efficiency.130% and the utilization is 70%?

- A. 51.3 standard hours; 67.4 actual hours
- B. 62 standard hours; 60.4 actual hours
- C. 61.3 standard hours; 67.4 actual hours
- D. 61.3 standard hours; 60.4 actual hours

Correct Answer: C

QUESTION 13

The order picker circulates throughout the warehouse selecting the items on the order through:

- A. Area system
- B. Pick and choose system
- C. Managing system
- D. Zone system

Correct Answer: A

QUESTION 14

Utilization can be determined from:

- A. Historical records
- B. Work sampling study
- C. Efficiency
- D. Both A And B

Correct Answer: D



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QUESTION 15

Material Requirements Planning (MRP) is:

- A. The system used to provide available inventory
- B. The system used to avoid missing parts.
- C. A schedule establish for the production agenda
- D. All of the above

Correct Answer: B

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